

Report No.: MAN:HL:7480003498 DATE: 03/03/2016

LESSO BUILDTECH PVT LTD

PLOT NO-505A, IRIS TECH PARK SOHNA ROAD

GURGAON-122002

INDIA

CONTACT PERSON: MR. RANPAL SINGH SHEORAN

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS:

SAMPLE DESCRIPTION OFF WHITE

PC60-1 CASEMENT OUTER FRAME

MATERIAL-UPVC PROFILE

COUNTRY OF ORIGIN INDIA SAMPLE RECD ON 23/02/2016

TESTING PERIOD 23/02/2016 - 03/03/2016

TEST(S) REQUESTED ROHS TEST

Test Requested: Selected test (s) as requested by client.

Test Method : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Conclusion Based on the performed tests on selected part of submitted samples, the results of

Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE) **comply** with the limits as set by RoHS

Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Per Pro SGS India Pvt Ltd.

Authorized Signatory

Kapil Patil

(Asst. Manager- Chemical)

Email your Test Report Related Enquiries at Feedback.HLT@sgs.com

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Test result: mg/kg :

ID for sample : 7480003498 **Description for sample** : OFF WHITE

PC60-1 CASEMENT OUTER FRAME

MATERIAL-UPVC PROFILE

Test Item(s):	Unit	Test Method	Results	MDL	<u>Limit</u>
Cadmium(Cd)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Cd by ICP-OES)	n.d.	5	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Pb by ICP-OES)	n.d.	5	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013 (Determination of Hg by ICP-OES)	n.d.	5	1000
Hexavalent Chromium (CrVI)	mg/kg	With reference to IEC 62321:2008 (Determination of CrVI by UV-VIS)	n.d.	2	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	ı	1000
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-

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Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	n.d.	50	-
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBB by GC-MS)			
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015	n.d.	-	1000
		(Determination of PBDEs by GC-MS)			
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015	n.d.	50	-
		(Determination of PBDEs by GC-MS)			

Note:

- (a) mg/kg = ppm; 0.1wt% = 1000ppm
- (b) n.d.= not detected
- (c) MDL = Method Detection Limit
- (d) ## = The exemption of DecaBDE in polymeric application according 2005/717/EC was overruled by the European Court of Justice by its decision of 01.04.2008. Subsequently DecaBDE is included in the sum of PBDE after 01.07.2008
- (e) = not regulated

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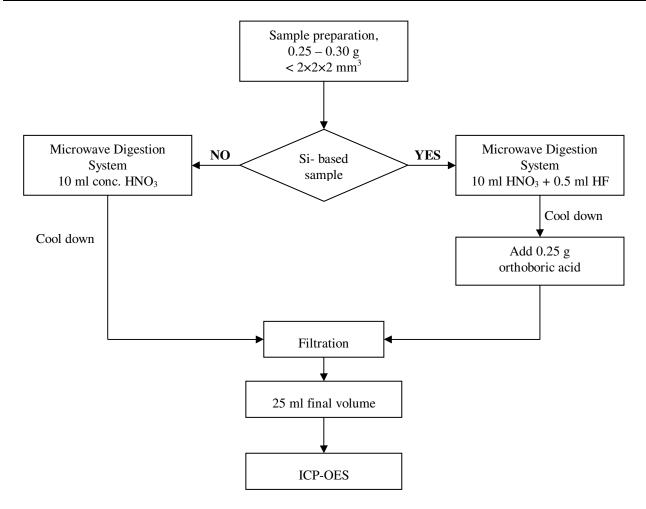
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Process Flow for analysis of metal contents in plastics, metals and electronic components sample



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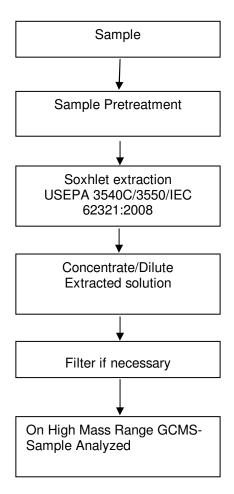
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Process Flow for analysis of Flame Retardants in plastics, metals and electronic components sample



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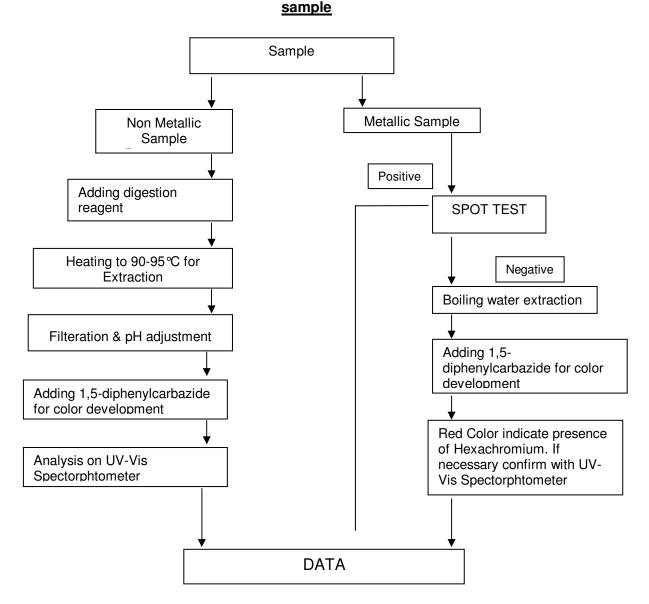
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Process Flow for analysis of Hexachromium contents in plastics, metals and electronic components



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Sample Photo: as received



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*** End of Report ***

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